E.A. (Gene) Fitzgerald *MIT* 

# LEARNING CURVES: IGNORE THEM AT YOUR OWN PERIL!



# WHAT IS A LEARNING CURVE?

- > Exponential growth due to feedback
- Individual, but macro effects are multi-person
- > Pseudonyms
  - + Network Effect
  - + Viral
  - + "Free Market"



#### **EXAMPLES IN ELECTRONICS/INFORMATION**

Images removed due to copyright restrictions. Please see: Countdown to Singularity Moore's Law - The Fifth Paradigm Random Access Memory Magnetic Storage Data From Kurzweil, Ray. "The Law of Accelerating Returns." KurzweilAI, March 7, 2001.



## **HOW DOES A LEARNING CURVE WORK?**

- Iterative Innovation
  - + Technology (understanding old and new principles)
  - + Application (wants, needs: computing power per \$)
  - + Implementation (how things are made; how can they be made in future; how to make economically viable; societal and politic influences)
- Important to Recognize:
  - + We all "Stand on the Shoulders of Others"
  - + Self-correcting (don't fret 'bad actors', unless they are fascists!)
  - + Do not ignore either innovation process or historical learning curves
    - Innovation does not happen in a room by yourself
    - Fighting progress of mankind is not useful



#### EXAMPLE OF IMPORTANCE OF RECOGNIZING GLOBAL LEARNING CURVES

- Premise: Roll-to-Roll Electronics
- It is the new paradigm
  - + Print electronics like newspaper, on plastics
  - + Inexpensive, new manufacturing paradigm
- > But how does it fit into current paradigm quantitatively?
  - + How do we make current electronics?
  - + How do other planar processes work? Is there a common framework to analyze?
- Interesting planar process industries
  - + Solar
  - + Batteries (roll-to-roll)
  - + Silicon CMOS Electronics
  - + LCD Display Screens



	3/4/10	
	Sunpower	Evergreen Solar
Form factor	SPR-200 (200W) 1560 mm x 800 mm 1.25 m2 160 w/m2	EC-100 (100W) 1575 mm X 686 mm 1.08 m2 92.6 w/m2
Sunpower Advantage		
Module efficiency factor	1.73	1.0
Cell efficiency (%)	21.5% (A-300 cell)	15% (cell)
Cell efficiency factor	1.43	1.0
Estimated Mfg Cost s/w	\$2.74/W	\$2.50/W
Estimated Selling price \$ / W	\$4.83/W	\$4.40/W

# LOW COST MANUFACTURING?

- 'universal manufacturing cost' at a point in time
  - + Process cost per area per patterning step
  - + Why is there a LCD industry?



### SUMMARY OF "LOW COST ELECTRONICS"

- Silicon CMOS defines lowest-cost way to build any device with even a modest number of patterning levels
- LCD infrastructure exists since the display at any time in history has required larger substrate area than the available silicon wafer area
- At any point in time, there is a manufacturing cost to beat defined by cost per area per patterned level
- Less expensive Large Area Electronics requires extremely high speed, fairly high resolution, aligned patterning capability



#### EXAMPLE 2: SOLAR CELLS SOLAR BAND ENGINEERING: EFFICIENCY AND HIGH COST LEADER



## **EXAMPLE 2: SOLAR CELLS**

 Our activities are composed of projects meant to increase efficiency on a siliconbased platform



### **HIGHER-LEVEL LEARNING CURVES**

- If Innovation is a group sport, what about the 'lone inventor'?
  - + Kuhn, "Structure of Scientific Revolutions", introduced term 'paradigm shift'
  - + History is for making paradigm efficient, not for understanding non-linear network effects like the innovation process
- If you need to know everything in science and technology to be effective, then how come an MIT degree has been 4 years for many decades?



MIT OpenCourseWare http://ocw.mit.edu

3.003 Principles of Engineering Practice Spring 2010

For information about citing these materials or our Terms of Use, visit: http://ocw.mit.edu/terms.